Mechanical Drafting

Levels: Grades 11-01

Units of Credit: 1.0 CIP Code: 15.1304

Prerequisite: Design & Drafting Technology

COURSE DESCRIPTION

Advanced Drafting is the third step in understanding the application required to produce a workable drawing. Good sketching techniques should be emphasized when preparing to start a working drawing. Drawings that are assigned should complement the competency and require the student to solve problems, not just copy.

STANDARD	The student will be able to develop a technical drawing using standard
151304-01	sectional views such as full, half, offset, broken-out, removed, and revolved.

OBJECTIVES

OBJECTIVES	
151304-01 <u>01</u>	The drawing accurately demonstrates previous competency standards.
151304-01 <u>02</u>	Section drawings are completed according to ANSI standards.
151304-01 <u>03</u>	Section lines are drawn at a 45-degree angle unless a more appropriate angle is
	justified.
151304-01 <u>04</u>	Section lines are dark and very thin.
151304-01 <u>05</u>	Cutting plane lines are drawn according to the alphabet of lines.
151304-01 <u>06</u>	Break lines are drawn according to the alphabet of lines.
151304-01 <u>07</u>	Section lines are spaced uniformly.
151304-01 <u>08</u>	Visible edges and contours behind the cutting plane are correctly shown.
151304-01 <u>09</u>	Hidden lines are omitted.
	related academic: (m6, m8.9

STANDARD The student will be able to demonstrate the use of auxiliary views. 151304-02

OBJECTIVES

151304-02 <u>01</u>	Create a primary auxiliary view from any orthographic projection.
151304-02 <u>02</u>	Draw folding lines or reference-plane lines between any two adjacent views.
151304-02 <u>03</u>	Construct depth, height, or width auxiliary views.
151304-02 <u>04</u>	Plot circles and arcs are drawn to conform to the intersection of projection
	lines and transferred lines.
151304-02 <u>05</u>	Construct partial auxiliary views.
151304-02 <u>06</u>	Create auxiliary sectional views.
151304-02 <u>07</u>	Find the true length of an oblique line by constructing an auxiliary view.
151304-02 <u>08</u>	Find the true size of an oblique plane by constructing auxiliary views.
151304-02 <u>09</u>	Create secondary auxiliary views.
	related academic: (m1, m4, m4.4, m6, m8, m8.9)

STANDARD The student will be able to demonstrate the use of intersections and developments. 151304-03

OBJECTIVES

151304-0301 Parallel lines.

- Flat surface pattern development (boxes).
- Flat surfaced pattern pipe.
- Pipe patterns with an angle of turn (end cuts).
- Flat surface pattern prism.
- Intersections of prisms.
- Intersections of pipes.

151304-03<u>02</u> Radial.

- True length.
- Right pyramid development.
- Conical surface development (cone).
- Truncated cone development.

151304-0303

Triangulation.

- True length.
- Square to round.
- Rectangular to round.
- Round to round different diameters.
- Circular pipes oblique joints.
- Intersections of prisms and cylinders.
- Oblique cone development.

STANDARD 151304-04

The student will be able to understand and demonstrate the use of fasteners.

OBJECTIVES	
151304-04 <u>01</u>	Define thread terminology.
151304-04 <u>02</u>	Develop different thread forms.
151304-04 <u>03</u>	Calculate thread pitch.
151304-04 <u>04</u>	Write different thread notes.
151304-04 <u>05</u>	Draw the simplified, schematic, internal and external type threads.
151304-04 <u>06</u>	Work with American National, Unified and metric threads.
151304-04 <u>07</u>	Identify thread difference between national pipe threads and American
	National Thread Series.
151304-04 <u>08</u>	Specify different types of cap and machine screw heads, fasteners standard
	lengths.
151304-04 <u>09</u>	Specify different types of keys e.g. Woodruff, Pratt & Whitney, gib head,
	square, and flat.
151304-04 <u>10</u>	Specify different types of lock nuts and locking devices.
151304-04 <u>11</u>	Draw blind, through, and clearance holes, studs, cap machine screws, pins and
	specialty fasteners.
151304-04 <u>01</u>	Specify setscrew heads and points.
151304-04 <u>13</u>	Specify miscellaneous bolts and screw.
151304-04 <u>14</u>	Identify taper, plug, and bottoming taps with standard tap drill hole sizes.
151304-04 <u>15</u>	Identify standard bolt sizes, lengths, different types of heads and finishes.
151304-04 <u>16</u>	Correctly draw, locate, and label fasteners on production, assembly drawings,

and parts lists.

STANDARD The student will be able to understand and demonstrate the use of 151304-05 pictorial drawings. **OBJECTIVES** 151304-0501 List three types of axonometric drawings. 151304-0502 Identify positions used as axis lines for isometric drawings. All axes are constructed at 010 degrees off the vertical (10 degrees off the horizontal). 151304-0503 Identify plane surfaces on isometric boxes. Holes, cylinders, prisms, and other features are in proper alignment and in their proper relationship to each other. Hidden lines are omitted. Shading and dimensions (when required) are shown according to the text and instructions given. 151304-0504 Construct angles on an isometric. Angles and other non-isometric lines are constructed according to the instructions in the text Construct isometric circles and arcs. 151304-0505 Construct and isometric in the center of a drawing space. 151304-0506 151304-0507 List three types of oblique drawings. 151304-0508 Construct an oblique drawing in the center of a drawing space. All axes are shown at the designated angles and positions. The drawing is to the appropriate size and scale. Circles are constructed as ellipses in the oblique planes. Parallel lines are drawn as required in text instructions. Construct angle on an oblique drawing. 151304-0509 Angles and other non-isometric lines are constructed according to the instructions in the text. Holes, cylinders, prisms, and other features are in proper alignment and in their proper relationship to each other. Hidden lines are omitted. Shading and dimensions (when required) are shown according to the text and instructions given. 151304-0510 Construct oblique circles. Construct a cavalier oblique drawing of a given object. 151304-0511 151304-0512 Construct a cabinet oblique drawing of a given object. 151304-0513 List three types of perspectives. Identify the views of perspectives. 151304-0514 Identify lines and points in a two-point perspective. 151304-0515 Identify and use designated angles and positions for all axes, horizons, site points, vanishing points, ground lines, picture planes, and other

151304-05<u>16</u> Construct a drawing to the appropriate size and scale. 151304-0517 Construct a one-point perspective.

C: 1 11:

construction lines.

- Circles are constructed as ellipses.
- Parallel lines are drawn as required in text instructions.
- Angles and inclined lines are constructed according to the instructions in the text.

- Holes, cylinders, prisms, and other features are in proper alignment and in their proper relationship to each other.
- Hidden lines are omitted.
- Shading and dimensions (when required) are shown according to the text and instructions given.

151304-05<u>18</u>

Construct a two-point perspective.

- Circles are constructed as ellipses.
- Parallel lines are drawn as required in text instructions.
- Angles and inclined lines are constructed according to the instructions in the text.
- Holes, cylinders, prisms, and other features are in proper alignment and in their proper relationship to each other.
- Hidden lines are omitted.
- Shading and dimensions (when required) are shown according to the text and instructions given.

related academic: (m1, m6, m8.9)

STANDARD 151304-06

The student will be able to understand and demonstrate the basics of Geometric Dimensioning and Tolerancing (GD&T).

α	TEAT	TITE
OB.	JECL	LVES

OBJECTIVES	
151304-06 <u>01</u>	Basic tolerancing terminology.
151304-06 <u>02</u>	GD&T terms and symbols.
151304-06 <u>03</u>	Create limit dimensions.
151304-06 <u>04</u>	Describe the nominal size, tolerance, limits, and allowances of two mating
	parts.
151304-06 <u>05</u>	Identify a clearance fit, interference fit, and transition fits.
151304-06 <u>06</u>	Describe the basic hole and basic shaft systems.
151304-06 <u>07</u>	Dimension two mating parts using limit dimension, unilateral tolerances, and
	bilateral tolerances.
151304-06 <u>08</u>	Specify the classes of fits as required on exercises and drawings.
151304-06 <u>09</u>	Draw geometric tolerancing symbols.
151304-06 <u>10</u>	Specify position and geometric tolerances.
151304-06 <u>11</u>	Draw and place feature control symbols and datum references on a drawing.
	 Specify form tolerances e.g. Straightness, flatness, roundness (circularity), cylindricity, profile, angularity, parallelism, perpendicularity, and concentricity.
151304-06 <u>12</u>	Specify positional tolerances in reference to maximum material condition (MMC), regardless of feature size (RFS), and least material condition (LMC).
151304-06 <u>13</u>	Specify and apply the tolerance symbols, tolerances and Datums on various drawings.

STANDARD 151304-07

The student will be able to understand and identify basic welding symbols.

OBJECTIVES

151304-07 <u>01</u>	Understand, identify and draw basic weld symbols.
151304-07 <u>02</u>	Understand and create detail drawings for welded part.
151304-07 <u>03</u>	Understand and specify weld types on drawings.

151304-07 <u>04</u>	Understand and specify weld size on a drawing.
151304-07 <u>05</u>	Understand and specify finish and contour of welds.
151304-07 <u>06</u>	Understand and indicate field welds on a drawing.
151304-07 <u>07</u>	Understand and indicate welding process on a drawing.
151304-07 <u>08</u>	Understand basic welding processes.

STANDARD 151304-08

The student will be able to understand and demonstrate applied mathematics.

OBJECTIVES

151304-0801

Perform basic arithmetic functions.

- Add, subtract, multiply, and divide whole numbers.
- Add, subtract, multiply, and divide fractions.
- Add, subtract, multiply, and divide decimals.

151304-0802

Convert fractions/decimals.

- Convert fractions to decimal equivalents.
- Convert decimal values to nearest fractional equivalent.
- Use decimal equivalent chart for conversions.

151304-0803

Convert metric/inch measurements.

- Convert inch dimensions to metric.
- Convert metric dimensions to inch.
- Use metric/inch conversion chart.

151304-08<u>04</u>

Perform basic trigonometric functions

- Solve for unknown angles.
- Solve for unknown sides.
- Calculate bolt hole patterns.

STANDARD 151304-09

The student will be able to understand and assemble working drawings.

OBJECTIVES

151304-09<u>01</u>

Develop a set of working drawings of six or more parts, of industry assembled parts.

- Draw all necessary views of each part.
- Draw only one part per sheet.
- Dimension parts as per ANSI Y 14.5 standards.
- Apply appropriate tolerances.
- Apply necessary notes, material specifications, symbols, and other data.
- Complete a parts list of the parts, which include, parts number, manufacturer's name, manufacturer's stock number, material specs, quantity of each part, and notes for assembly.
- Complete an assembly drawing showing the relationship the parts to each other.
- Include title block and border on each production drawing sheet.

STANDARD The student will be able to understand and identify manufacturing processes.

OBJECTIVES	
151304-10 <u>01</u>	List the manufacturing processes typically used today.
151304-10 <u>02</u>	Describe the casting and foundry processes.
151304-10 <u>03</u>	Describe the basic process of pattern making.
151304-10 <u>04</u>	Identify operations that can be performed with an engine lathe, drill press,
	mill, shaper, grinder, punch press, EDM, and broach.
151304-10 <u>05</u>	Identify various types of machined holes.
151304-10 <u>06</u>	Identify common material stock forms.
151304-10 <u>07</u>	Describe the purpose of tooling, jigs, and fixtures.
151304-10 <u>08</u>	List the common plastic processing and forming techniques.
151304-10 <u>09</u>	Understand the difference between good and poor design.
151304-1010	Describe the roll Quality Control (QC) plays in manufacturing.